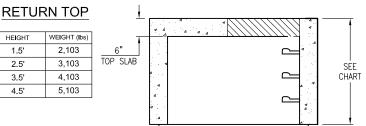
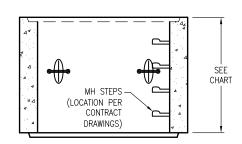


HEIGHT	WEIGHT (lbs)	
1.5'	2,103	6"
2.5'	3,103	TOP SLAB
3.5'	4,103	
4.5'	5,103	



RISER SECTION

HEIGHT	WEIGHT (lbs)
0.67'	660
1.33'	1,320
2.67'	2,660
4.00'	3,990



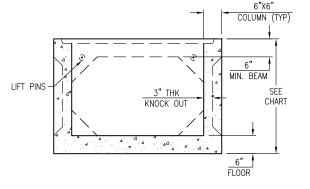
GENERAL DESIGN NOTES:

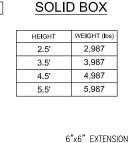
- STRENGTH DESIGN METHOD IN ACCORDANCE WITH (I.A.W.) ACI 318.
- APPLICABLE DESIGN DOCUMENTS (CURRENT EDITIONS):
- NCDOT STANDARD DRAWING # 840.45 (WAFFLE/NON TRAFFIC RATED) OR # 840.46(SOLID / TRAFFIC RATED).
- ACI 318 BUILDING CODE REQUIREMENTS FOR STRUCTURAL CONCRETE (MAIN DESIGN SPECIFICATION).
- ASTM C890 STANDARD PRACTICE FOR MINIMUM STRUCTURAL LOADING FOR MONOLITHIC OR SECTIONAL PRECAST CONCRETE WATER AND WASTEWATER STRUCTURES (LOADING SPECIFICATION)
- ASTM C913 STANDARD SPECIFICATION FOR PRECAST CONCRETE & WATER & WASTEWATER STRUCTURES.
- MAX DEPTH TO INVERT OF PRECAST (I.E. FLOOR) = 15' FOR SOLID BASE & 10' FOR WAFFLE BASE.
- GWT ASSUMED BELOW INVERT OF PRECAST.
- LATERAL DESIGN PRESSURES (AS APPLICABLE TO DESIGN):
- EQUIV DRY SOIL FLUID PRESSURE = 47 PCF.
- EQUIV SATURATED SOIL FLUID PRESSURE = 85 PCF.
- LIVE LOAD SURCHARGE = 80 PSF.
- DESIGN CONCRETE COMPRESSIVE STRENGTH AT 28 DAYS = 4,000 PSI (MIN).
- REINFORCEMENT:
- CARBON-STEEL DEFORMED BARS: ASTM A615, fy = 60KSI (MIN).
- WELDED WIRE REINFORCEMENT (DEFORMED): ASTM A1064 fy = 70 KSI (MIN).
- COPOLYMER POLY PROPYLENE STEEL REINFORCED STEPS I.A.W ASTM C478 SPACED 16" O.C.
- PRECAST BASE AND RISER SECTIONS MAY BE USED FOR THE FOLLOWING DOT STANDARDS AS NOTED ON NCDOT STANDARD DRAWING:
 - WAFFLE BOX (NCDOT#840.45):
 - 840.01, 840.20, 8940.04, 840.05, 840.11, 840.12, 840.14, 840.15, 840.17, 840.18, 840.19, 840.26, 840.27, 840.28, 840.28, 840.31, 840.32 & 840.41.
 - SOLID BOX (NCDOT #840.46):

 - 840.04, 840.05, 840.14, 840.31, 840.32, 840.34, 840.35, 840.36, & 840.41.
 MIN 4" BEAM FOR OPENINGS IN WALL & 6" BEAM FOR CORNER HOLES PER NC DOT.
- 11. LIFT LOOPS, PINS OR UTILITY ANCHORS PROVIDED FOR HANDLING. CONTRACTOR SHALL BE RESPONSIBLE FOR FOLLOWING OLDCASTLE PRECAST, INC. LIFTING INSTRUCTIONS AS SHOWN ON BACK OF SHIPPING TICKET.

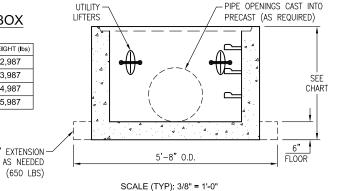


HEIGHT	WEIGHT (lbs)
2.5'	2,621
3.5'	3,233
4.5'	3,846
5.5'	4,458





(650 LBS)





	APPRO	OVED W/	NO EXCEPTION	NS TAKEN:	
			APPROVED	AS NOTED:	
		R	REVISED AND	RESUBMIT:	
SIGNATURE					DATE
	01	dc	ast	e P	recast
TO THE INTEREST	1431 PROI OFFICE 9' IS THE PROPI REFERENCE F 'S OF, OR WIT	DUCT RD. FU 19-552-2252, ERTY OF OLI PURPOSES OF THOUT THE N	JQUAY VARINA, FAX 844-866-74 DCASTLE PREC DNLY, AND SHAI WRITTEN PERM	NC 76 AST, INC. IT IS C LL NOT BE USEI ISSION OF OLDO	NC ENGINEERING LICENSE #F-1002
SUBMITTED FOR F	1431 PROI OFFICE 9' IS THE PROPI REFERENCE F 'S OF, OR WIT 17 OLDCASTLI	DUCT RD. FU 19-552-2252, ERTY OF OLI PURPOSES O HOUT THE V E PRECAST,	JQUAY VARINA, FAX 844-866-74 DCASTLE PREC DNLY, AND SHAI WRITTEN PERM INC ALL RIGHTS	NC 76 AST, INC. IT IS C LL NOT BE USEI ISSION OF OLDO	recast NC ENGINEERING LICENSE #F-1002 CONFIDENTIAL, D IN ANY WAY INJURIO
SUBMITTED FOR F TO THE INTEREST COPYRIGHT @ 201	1431 PROI OFFICE 9' IS THE PROPI REFERENCE F 'S OF, OR WIT 17 OLDCASTLI	DUCT RD. FU 19-552-2252, ERTY OF OLI PURPOSES O HOUT THE V E PRECAST,	JQUAY VARINA, FAX 844-866-74 DCASTLE PREC DNLY, AND SHAI WRITTEN PERM INC ALL RIGHTS	NC 76 AST, INC. IT IS C LL NOT BE USEI ISSION OF OLDO	recast NC ENGINEERING LICENSE #F-1002 CONFIDENTIAL, D IN ANY WAY INJURIO