

**Ring & Cover :**

\*Note: Varies Per Customer Specs

**35" x 3" Grade Ring**

Weight : 145 Lbs.

**24" x 3" Grade Ring**

Weight : 105 Lbs.

**48" Dia. Flat Slab**

Weight : Varies

Flat Slab	
Access	Weight (Lbs.)
24"	1,770
35"	1,700

**48" Dia. Conc. Cone**

Weight : Varies

Cone	
Access	Weight (Lbs.)
24"	1,550
35"	1,530

**48" Dia. Risers**

Weight : See Chart

Riser	
A	Weight (Lbs.)
12"	830
24"	1,700
36"	2,535
48"	3,385

**Junction Box Bottom & Top :**

Weight : Varies

Dimension Schedule			
RCP Pipe Size	B.O. Size	Wall Length	Wall Thk.
42"	54"	5'-0"	6"
48"	60"	5'-0"	6"
54"	67"	6'-0"	6"
60"	74"	6'-0"	6"
66"	81"	7'-0"	6"

72" & larger pipe require special designs

**GENERAL NOTES:**

1. Manhole Walls, Transition Slabs, Cones, Tops, and Base Sections Meet or Exceed the Requirements of ASTM C-478.
2. Joint Connections to be sealed with Ramnek Conforming to ASTM C-443 Requirements.

